



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.4816

Job Sheet 187966



Part No: 649.4816

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/27/18

Job Tracking No:

Due Date: 1/11/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 649.4800 REV.E IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER REV.D DD VERF:JFS IPP REV:C 17.11.22 AS PER REV.D1 DD VERF:JFS IPP REV:D 17.11.23 ADD ROLL PART DD VERF:JFS IPP RE:E 18.03.14 PER DWG REV.E DD VERF:JFS

Ship Via:

MUST BE REV A

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	6 pcs	1/11/19	1/11/19	0.00	0.86	Waterjet - Flow		OK 19/01/03
120	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-1		OK 19/01/03 BAS
130	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC8-1		JAN 04 2019 63
140	Small Fab	6 pcs	1/11/19	1/11/19	0.00	0.75	Small Fab-9		201 9-89 DAS
150	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC5		JAN 08 2019 68
160	Outsource	6 pcs	1/11/19	1/11/19			ATG001-VC	8	OK 1-8-79-89
170	Packaging	6 pcs	1/11/19	1/11/19	0.00	0.00	Packaging2		JAN 15 2019
180	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC6		38
210	Packaging	6 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1		JAN 18 2019
220	QC21-SA	6 Ea	1/11/19	1/11/19	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 140 - FORM TO MAKE RAD AS PER DWG USE TOOL

160 - Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required 138981 AS 19-1-17
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.160	2024-T3 .160 Sheet	4.5720 sf (.762 ea)	110-Waterjet - Flow - 1	
	2024-T3 .050 Sheet			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M2024T3S.160	5	10	0

Part Specifications

Specifications could not be found.



Container No: S141534



Part: 649.4816

Job No: 187966

Serial No/Batch: S141534

Revision: E

Inspector:

Exp Date:

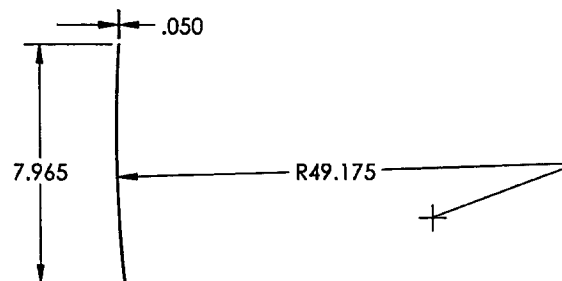
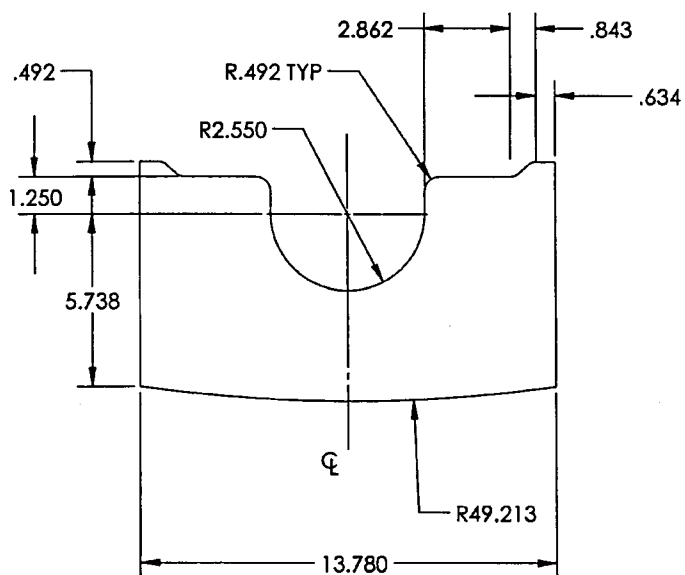
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/03/19

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THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



649.4816

ORIGINAL DATE (MO-DA-YR) 11-02-11		APICAL INDUSTRIES	
DRAWN BY A. GRAM	CHECKED P. BRAVO	2608 TEMPLE HEIGHTS DR OCEANSIDE, CA. 92054	
DRAWING APPROVAL P. BRAVO 11-02-11	CONTRACT NO.	SHE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		SIZE B	CAGE CODE 07M26
		SCALE	



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO042211



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042211
PO Date: 1/9/19
Due Date: 1/16/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: Rush :(

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187965	649.4813	Shim Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1)ISSUE P/O: _____ As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A- 8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P- 23377J Type1 Class N *PRIME TO BE DONE AT DART *	Firmed	-	1/16/19	8 pcs	0 pcs	8 pcs	\$6.74/pcs	\$53.92
2	187966	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required ** PRIME TO BE DONE AT DART**	Firmed	-	1/16/19	8 pcs	0 pcs	8 pcs	\$24.44/pcs	\$195.52

Grand Total: \$249.44



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PURCHASE ORDER

PO042211



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/9/19 8:24 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916995

Date: 11-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

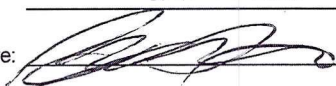
Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: 649.4813 ✓ Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24426	Rev: E PO: PO042211 ✓ Line: 1	
8 ea	Part: 649.4816 ✓ Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24427	Rev: E PO: PO042211 ✓ Line: 2	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JAN 11 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
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